

order #3493



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

12.56

D2565-109
Job Sheet 174032



Part No: D2565-109

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/21/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/20/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	4 pcs		3/20/18	0.87	0.49	Brake NC 3		FF
110	Small Fab	4 pcs		3/20/18	0.00	0.56	Small Fab		JAS FF
120	QC	4 pcs		3/20/18	0.00	0.00	QC5		28
130	Powdercoat	4 pcs		3/21/18	0.00	0.08	Powdercoat2		BR 11 MAR 2 2018
140	QC	4 pcs		3/21/18	0.00	0.00	QC3		JAS 11 MAR 2 2018
150	Packaging	4 pcs		3/21/18	0.00	0.00	Packaging3		JAS 11 MAR 2 2018
160	QC21-SA	4 Ea		3/21/18	0.00	0.00	QC21		JAS 11 MAR 2 2018

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: 8:15 FINISH TIME: 8:45 O.V.T. 400°

M 138700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	4.1032 ft (1.0258 ea)	90-Start up Operation	5051211

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	4	68	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 10:23 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Newkesbury, ON K84 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S053058



Part: D2565-109

Job No: 174032

Serial No/Batch: S053058

Revision:

Inspector:

Date: 03/20/18